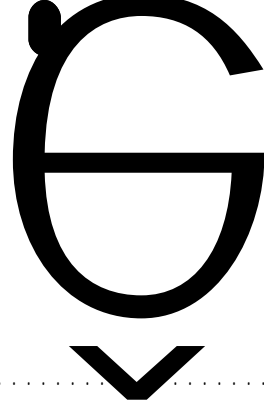
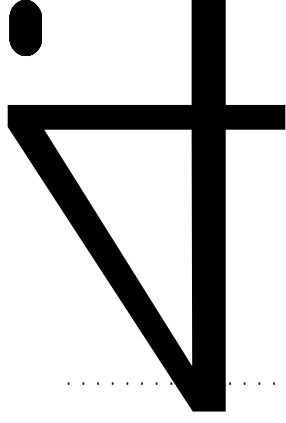
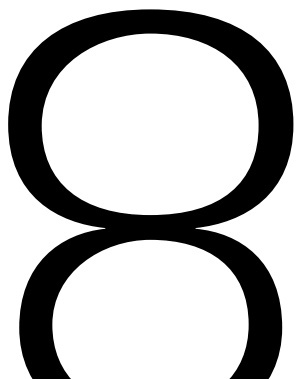


# GUIDE



.....	1
.....	1
.....	1
.....	2
.....	2
.....	2
.....	2
.....	4
.....	4
GDHF - GY02 .....	4
.....	5
.....	5
.....	6
.....	7
.....	7
.....	9



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GDHF - GY02



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GDHF - GY02

GDHF - GY02

LED



CPU,

IO

" " o



GDHF - GY02

PLC

GDHF - GY02

PLC

GDHF - GY02

J14

GDHF - GY02

- HF 650
- HF 630

GDHF - GY02



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!

10

GDHF - GY02

J14

GDHF - GY02

GDHF - GY02

- GDHF - GY02

- GDHF - GY02

EMC

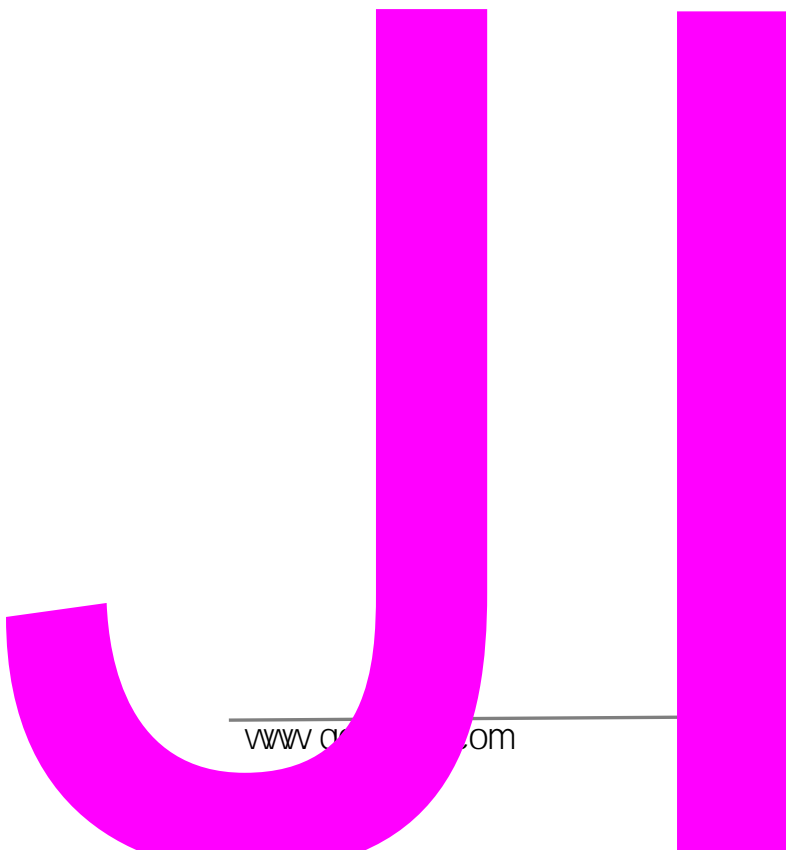
GDHF - GY02





- 
- 

10



	DI 17- PW	17	
	DI 18- PW	18	
	DI 19- PW	19	
	DI 20- PW	20	
	DI 21- PW	21	
	DI 22- PW	22	
	DI 23- PW	23	
	DO6A- DO6C	6	AC 250V, 3AC, COS =0.4 DC 30V, 1A
	DO7A- DO7C	7	
	DO8A- DO8C	8	

PW 24V ;

24V

24V;

COM

COM





P27. 0

P27. 01

I D

P27. 02

DI\_1

0

1

0

2

0

CEM<sub>10</sub>

0

1

0 **D**

1

2

3

2

4

3

5

4

6

5

7

8

9

10

11

12

110%

13

~~100%~~

14

90%

---

P27. 34	DI _7_		0
P27. 35	DI _8_		0
P27. 36	DI _9_		0
P27. 37	DI _10_		0
P27. 38	DI _11_		0
P27. 39	DI _12_		0
P27. 40	DI _13_		0
P27. 41	DI _14_		0
P27. 42	DI _15_		0
P27. 43	DI _16_		0
P27. 44	DI _17_		0
P27. 45	DI _18_		0
P27. 46	DI _19_		0
P27. 47	DI _20_		0
P27. 48	DI _21_		0
P27. 49	DI _22_		0
P27. 50	DI _23_		0
P27. 51	110%_	110%	

0

---

P27. 60	90%_	90%
P27. 61	50%_	50%
P27. 62	50%_	50%
P27. 63	25%_	25%
P27. 64	25%_	25%
P27. 65		

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2.

P08. 00 3 MODBUS

P08. 10 5 MODBUS

Vx. xxMT

AI \_1

OVDC- 10VDC

P05. 00 AI \_1 1 0-10V

P12. 2 - P12. 6 1-5 5

1-5 DI

Hz

Vx. xxMT

5

1 -

5

Hz

P12. 07

OV ~

10V

0%~ 100%

:

=

\*

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DI

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OEM

1

4. DI DO

P27. 02 P27. 27

DI DO

P27. 28 P27. 50 DI

DI DO

DI	
	1
	1
2	2 ( )
3	3 ( )
4	4 ( )
5	5 ( )
	1 1
	1 1
110% ( 1)	P27. 51 P27. 52
100% ( 2)	P27. 53 P27. 54
90% ( 3)	P27. 55 P27. 56

100%		P27. 57
( 4)	P27. 58	
90%		P27. 59
( 5)	P27. 60	
50%		P27. 61
( 6)	P27. 62	
25%		P27. 63
( 7)	P27. 64	
		2. 5
		0. 5Hz

DO		
90% / _	90%	90%

5.

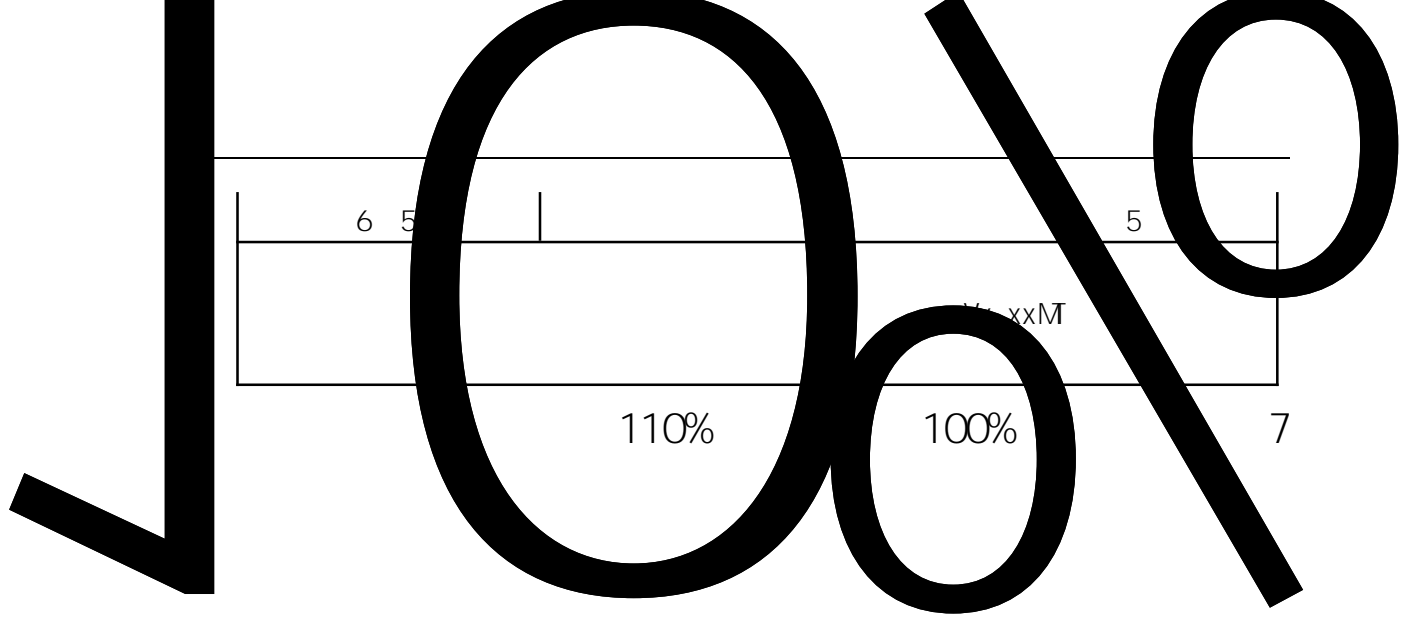
		1 1

		1	1
110%			P27. 51
1			P27. 52
100%			P27. 53
2			P27. 54
90%			P27. 55
3			P27. 56
100%			P27. 57
4			P27. 58
90%			P27. 59
5			P27. 60
50%			P27. 61
6			P27. 62
25%			P27. 63
7			P27. 64

Å 110% 1 ~ 25%

7 7

n n n 2



110%

1

P27. 51 110%\_ 1

P27. 52 **È** 110%\_ **██████████** 2 1

110%

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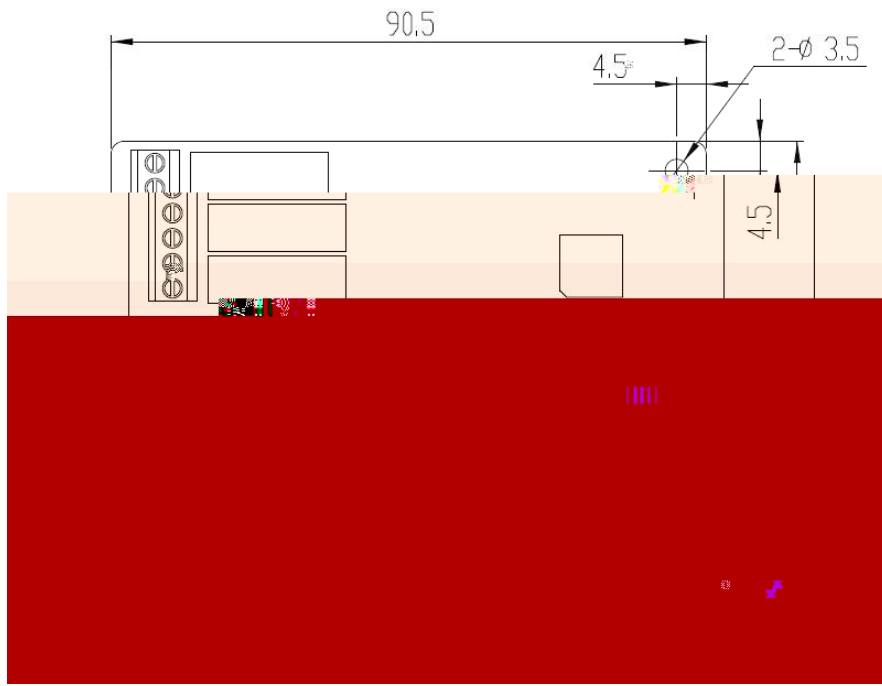
P27. 65

7.

P27. 66

DO





GDHF - GY02

mm

DI

DO

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